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Appln No. 10/660,815 Amdt date October 5, 2006 Reply to Office action of July 5, 2006

Amendments to the Specification:

Please amend the specification as follows:

Please insert the following new paragraph after paragraph [0014];

[0014A] FIG. 4B is a semi-schematic partial cross-sectional view of a pair of heat bars placed over the attachment flange of FIG. 4A, which is disposed in between an upper container sheet and a lower container sheet;

Please insert the following new paragraph after paragraph [0046]

[0046A] FIG. 4B is a semi-schematic partial cross-sectional side view of the attachment flange 44, which comprises flange layers 62, 64, placed between a first sheet 16 and a second sheet 18. The stacked layers are then placed between a pair of heat bars 8, which compress the two flange layers 62, 64, together. The heat bars 8 fuse the attachment flange 44 to the two container sheets 16, 18 and upon removing the two heat bars, the attachment flange 44 reverts to, or close to, its normal configuration shown in FIG. 4.

Please amend the ABSTRACT as follows:

A flexible container is disclosed incorporating flexible front and rear sheets and one or more container ports disposed in between the sheets are discussed. The one or more container ports each has a pliable attachment flange and an integrally molded nozzle. The pliable attachment flange has a first configuration whereby the attachment flange collapses to enable heat sealing the attachment flange to the sheets and thereafter substantially recovers its shape to provide a fluid pathway with the port. Various terminal ports, terminal caps, and rubber septums may be useable with the one or more container ports.